

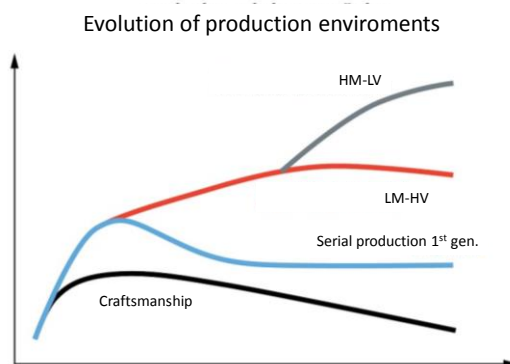


## High Mix – Low Volume

A large variety of products in small quantities

### Result:

- Constantly changing routing
- Quick and frequent changeovers
- Very little consistency



# High Mix – Low Volume

The production system must face:

- Extreme amounts of uncertainty
- Volatile environment
- High fluctuation in demand and delivery dates



## HM-LV at ACSG

**1001** különböző termék január óta

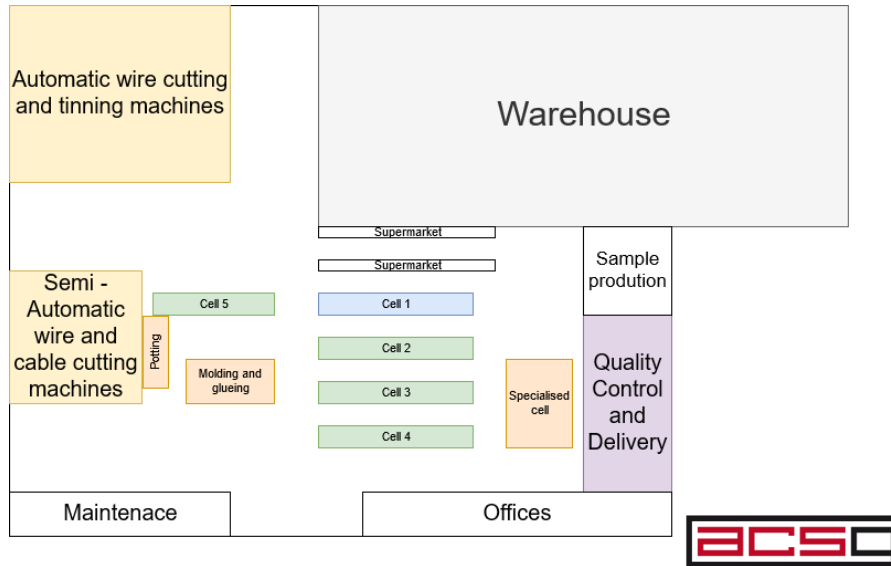
**1.558.000** gyártott darab

A legkisebb szállított mennyiség **5db**

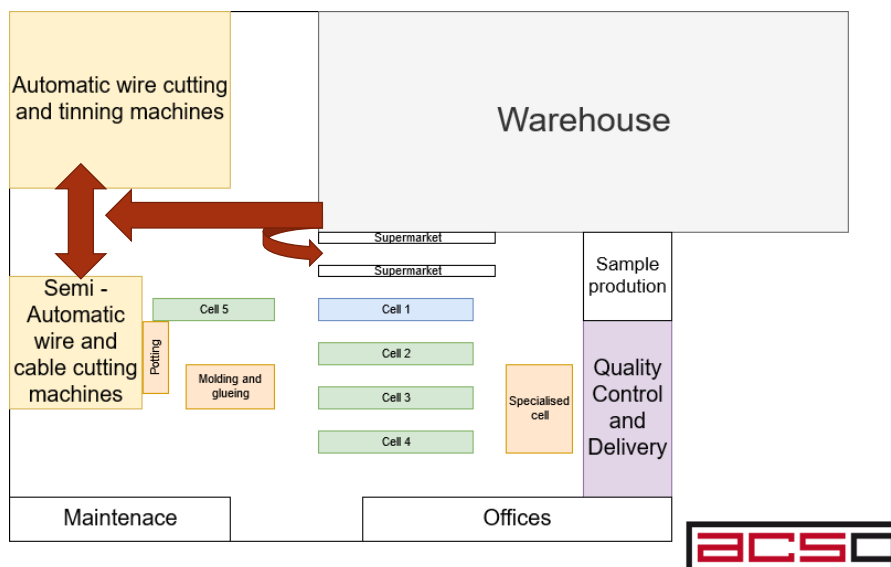
A legnagyobb szállított mennyiség **415.000db**



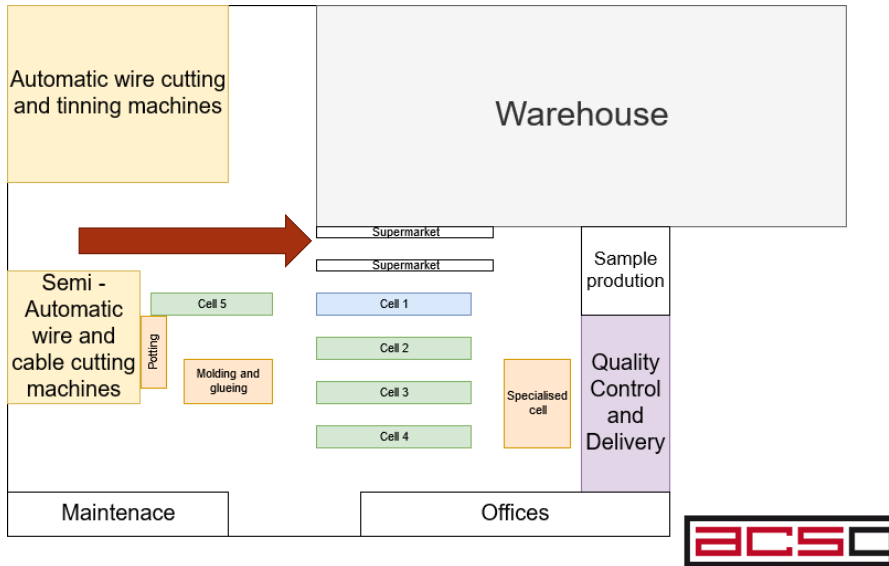
## Simplified Layout



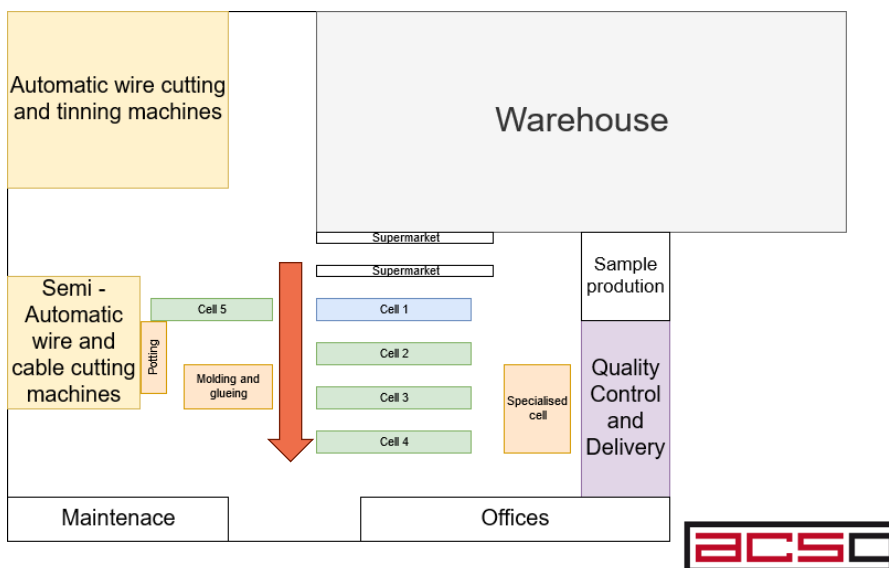
## Material flow



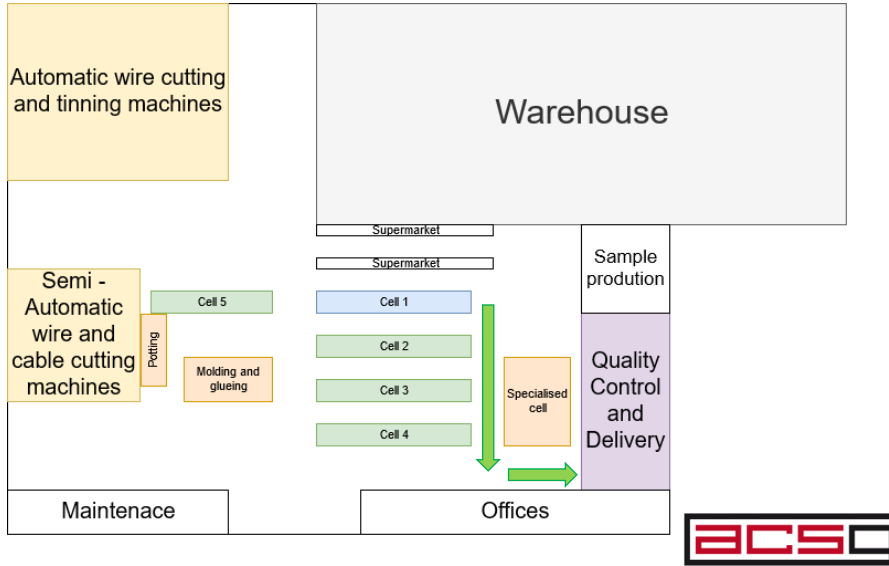
# Material flow



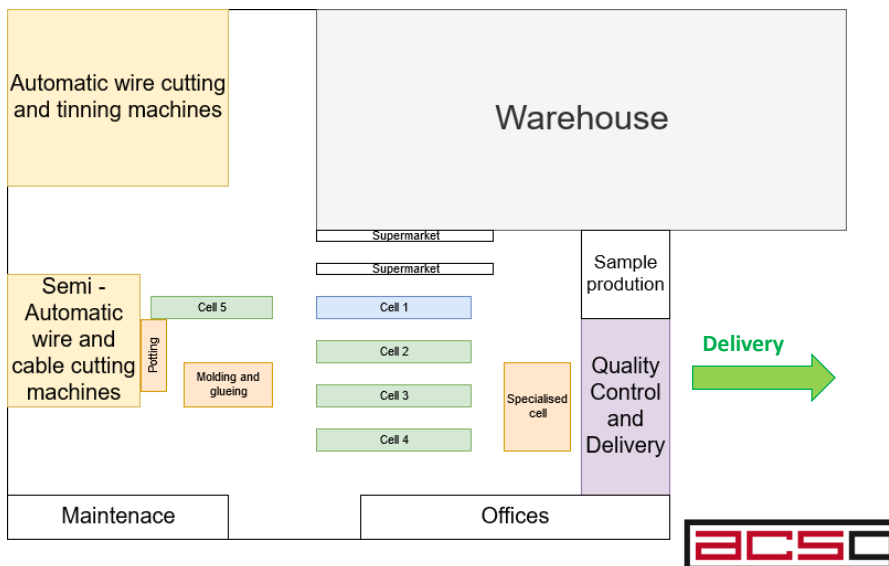
# Material flow



# Material flow



# Material flow



# Pros & Cons

